

SBM E – Motorised swage bending machines

- ▶ Heavy-duty and stable steel design
- ▶ Self-braking motor
- ▶ Foot pedal operation
- ▶ Adjustable bottom shaft
- ▶ Adjustable stop plate
- ▶ Stahl shafts with bronze bushings fitted
- ▶ 4 set standard rollers
- ▶ Chassis



SBM 250-25 E



SBM 300-40 E

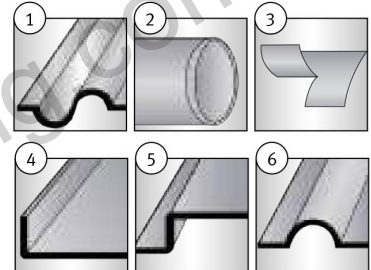
Model	SBM 250-25 E	SBM 300-40 E
Art. no.	3814004	3814005

Technical specifications	SBM 250-25 E	SBM 300-40 E
Roller length	250 mm	300 mm
Max. sheet thickness*	2.5 mm	4 mm
Roller Ø	96 mm	126 mm
Collar width	160 mm	200 mm
Roller speed	5 m/min.	5 m/min.
Motor output	1.5 kW	2.2 kW
Electrical connection	400 V/50 Hz	400 V/50 Hz
Weight	350 kg	500 kg
Dimensions L x W x H in mm	1 400 x 550 x 1120	1 700 x 570 x 1 200

*Performance data for material with tensile strength of 400 N/mm²

Please state the material type you would like to process in your order!

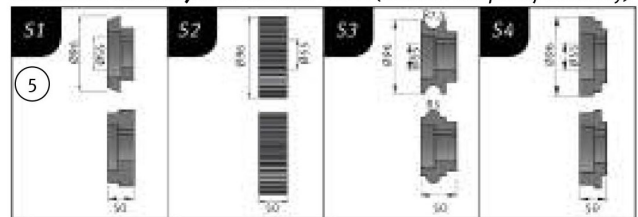
Typical applications



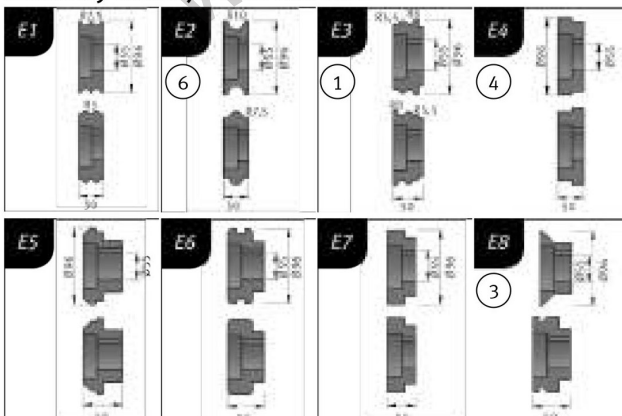
Standard rollers for SBM 250-25 E (incl. in scope of delivery)



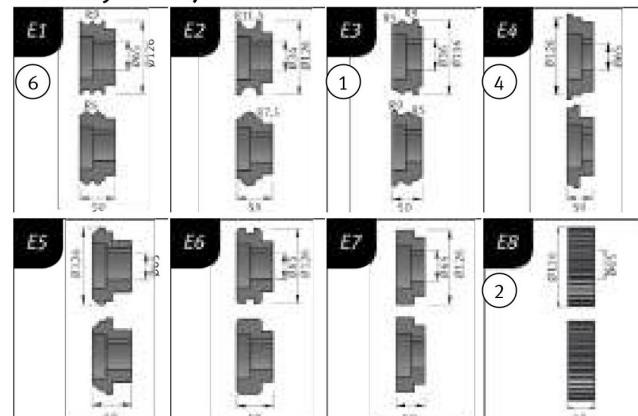
Standard rollers for SBM 300-40 E (incl. in scope of delivery)



Accessory rollers for SBM 250-25 E



Accessory rollers for SBM 300-40 E



Accessories	Art. no.	Accessories	Art. no.	Accessories	Art. no.	Accessories	Art. no.
SBM 250-25E		SBM 250-25E		SBM 300-40E		SBM 300-40E	
Bending rollers type E1	3880711	Bending rollers type E6	3880716	Bending rollers type E1	3880721	Bending rollers type E6	3880726
Bending rollers type E2	3880712	Bending rollers type E7	3880717	Bending rollers type E2	3880722	Bending rollers type E7	3880727
Bending rollers type E3	3880713	Bending rollers type E8	3880718	Bending rollers type E3	3880723	Bending rollers type E8	3880728
Bending rollers type E4	3880714	Surcharge hydraulic top roller*	3880719	Bending rollers type E4	3880724	Surcharge hydraulic top roller*	3880729
Bending rollers type E5	3880715			Bending rollers type E5	3880725		